

17. (New) A composite vehicle door panel comprising:
a formed skin;
a plurality of natural fibers; and
a polymeric material comprising the reaction product of isocyanate and a resinous mixture, the polymeric material joining the skin with the fibers.

18. (New) The panel of claim 17 wherein the natural fibers are hemp, kenaf, sisal, flax, or jute.

In The Abstract

Please replace the Abstract paragraph as shown below. A marked up version of these changes is attached to this Amendment.

Please replace the paragraph beginning on page 6, at line 2 with the paragraph shown below:

A method of producing composite vehicle door panels. A skin is manufactured in a vacuum-forming mold. The skin is then transferred to a RIM mold. Next, natural fibers and an isocyanate and a resin mixture are placed on the skin. The isocyanate and resin mixture, the natural fibers, and the skin are then polymerized into a composite panel.
